



**Technical Characteristic KAI/KOS
FISA TEHNICA**

ODU
16.07.05(7/0)

**Model "Segura"
Internal code: 6465;6474
Type Porcelain Tiles GL,
Group BIa, Nominal size 204x1204x8.5 mm**

Characteristics/Caracteristici Group BIa, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru
1. Length/width Lungime/Latime, mm	±0.6/max±2mm	±1.20/±2.00	204x1204	1K 203.0x1201.0	EN ISO 10545-2
				2K 203.5x1202.5	
				3K 204.0x1204.0	
				4K 204.5x1205.5	
				5K 205.0x1207.0	
2.Thickness Grosimea, mm	±5/max±0.5mm	±0.50	±0.42 mm	8.2 – 8.4 mm	EN ISO 10545-2
3. Straightness of sides Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.00/±1.50	±1.00/±1.50	-0.24 – +0.05 mm	EN ISO 10545-2
4. Centre curvature Curbura centrala, mm	±0.5/max±2mm	±2.00	±2.00	+0.72 – +1.63 mm	EN ISO 10545-2
5. Edge curvature Curbura laterala, mm	±0.5/max±2mm	±1.00/±2.00	±1.00/±2.00	+0.75– +1.74 mm	EN ISO 10545-2
6. Surface quality Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2
7. Water absorption Absorbția de apa, %	≤0,5% Individual ≤0,6%	≤0,50% Individual ≤0,60%	≤0,50%	0.08 – 0.25 %	EN ISO 10545-3
8. Modulus of rupture Rezistența mecanică, N/mm ²	≥35N/mm ² individual≥32N/mm ²	≥35N/mm ² individual≥32N/mm ²	≥35N/mm ²	Average: 65 N/mm ²	EN ISO 10545-4
9. Breaking strength Forța de rupere, N	≥ 1300N	≥ 1300N	≥ 1300N	Average: 2350 N	EN ISO 10545-4
10. Determination of surface abrasion for glazed tiles/Rezistența la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	6465 – 4/ 12000 6474 – 3/ 1500	EN ISO 10545-7
11. Craze resistance, glazed tiles/Rezistența la crapături pentru plăci glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11
12. Resistance for household chemicals and swimming pool salts/Rezistența la soluțiile de uz casnic și sărurile de piscină	Min class B	Min class B	Min class B	GA	EN ISO 10545-13
13. Resistance to the low concentration acids and alkalis/Rezistența la acizi și baze de	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13

concentratie slaba					
14. Resistance to the high concentration acids and alkalis/ Rezistenta la acizi si baze de concentratie mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
15. Stain resistance Rezistenta la patare	Declared value	Declared value	Min class 3	class 5	EN ISO 10545-14
16. Frost resistance Rezistenta la inghet	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
17. Slipperiness Rezistenta la alunecare	Declared value	Declared value	Declared value	PTV 36+ Dry PTV 36+ Wet	BS 7976
18. MOHS Rezistenta la zgariere	Declared value	Declared value	Declared value	9	EN 101:1991

Date: 30.06.2023

QC:

