



**Technical Characteristic KAI/KOS  
FISA TEHNICA**

ODU  
16.07.05(9/0)

**Model "Pine" decking  
Internal code: 6462;6463;6464  
Type Porcelain Tiles GL,  
Group BIa, Nominal size 204x1204x8.5 mm**

Characteristics/Caracteristici Group BIa, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru										
1. Length/width Lungime/Latime, mm	±0.6/max±2mm	±1.20/±2.00	204x1204	<table border="1"> <tr><td>1K</td><td>203.0x1201.0</td></tr> <tr><td>2K</td><td>203.5x1202.5</td></tr> <tr><td>3K</td><td>204.0x1204.0</td></tr> <tr><td>4K</td><td>204.5x1205.5</td></tr> <tr><td>5K</td><td>205.0x1207.0</td></tr> </table>	1K	203.0x1201.0	2K	203.5x1202.5	3K	204.0x1204.0	4K	204.5x1205.5	5K	205.0x1207.0	EN ISO 10545-2
1K	203.0x1201.0														
2K	203.5x1202.5														
3K	204.0x1204.0														
4K	204.5x1205.5														
5K	205.0x1207.0														
2.Thickness Grosimea, mm	±5/max±0.5mm	±0.50	±0.50 mm	8.3 – 8.5 mm	EN ISO 10545-2										
3. Straightness of sides Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.00/±1.50	±1.00/±1.50	-0.35 – +0.02 mm	EN ISO 10545-2										
4. Centre curvature Curbura centrala, mm	±0.5/max±2mm	±2.00	±2.00	+1.13 – +1.63 mm	EN ISO 10545-2										
5. Edge curvature Curbura laterala, mm	±0.5/max±2mm	±1.00/±2.00	±1.00/±2.00	+1.21– +1.43 mm	EN ISO 10545-2										
6. Surface quality Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2										
7.Water absorption Absorbtia de apa, %	≤0,5% Individual ≤0,6%	≤0,50% Individual ≤0,60%	≤0,50%	0.11 – 0.30 %	EN ISO 10545-3										
8.Modulus of rupture Rezistenta mecanica, N/mm <sup>2</sup>	≥35N/mm <sup>2</sup> individual≥32N/mm <sup>2</sup>	≥35N/mm <sup>2</sup> individual≥32N/mm <sup>2</sup>	≥35N/mm <sup>2</sup>	Average: 70 N/mm <sup>2</sup>	EN ISO 10545-4										
9. Breaking strength Fora de rupere, N	≥ 1300N	≥ 1300N	≥ 1300N	Average: 2246 N	EN ISO 10545-4										
10.Determination of surface abrasion for glazed tiles/Rezistenta la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	6462 – 3/750 6463 – 3/750 6464 – 3/750	EN ISO 10545-7										
11.Crazing resistance, glazed tiles/Resitenta la crapaturi pentru placi glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11										
12.Resistance for household chemicals and swimming pool salts/Rezistenta la solutiile de uz casnic si saruriel de piscina	Min class B	Min class B	Min class B	GA	EN ISO 10545-13										
13.Resistance to the low concentration	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13										

acids and alkalis/Rezistentă la acizi și baze de concentrație slabă					
14. Resistance to the high concentration acids and alkalis/ Rezistentă la acizi și baze de concentrație mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
15. Stain resistance Rezistentă la patare	Declared value	Declared value	Min class 3	class 5	EN ISO 10545-14
16. Frost resistance Rezistentă la îngheț	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
17. Slipperiness Rezistentă la alunecare	Declared value	Declared value	Declared value	PTV 36+ Dry PTV 36+ Wet	BS 7976
18. MOHS Rezistentă la zgăriere	Declared value	Declared value	Declared value	9	EN 101:1991
19. Slipperiness	Declared value	Declared value	Declared value	R10	DIN 51130

Date: 23.05.2024

