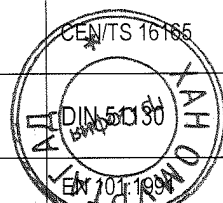


Model: Rio, Internal code: 8651 and 8649, Type Porcelain Tiles GL,
Group Bla, Nominal size 450x450x8.0 mm

Characteristics/Caracteristici Group Bla, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru										
1.Length/width/Lungime/Latime, mm	±0.6/max±2mm	±2.00	450x450mm	<table><tr><td>1K</td><td>447.6x447.6</td></tr><tr><td>2K</td><td>448.8x448.8</td></tr><tr><td>3K</td><td>450.0x450.0</td></tr><tr><td>4K</td><td>451.2x451.2</td></tr><tr><td>5K</td><td>452.4x452.4</td></tr></table>	1K	447.6x447.6	2K	448.8x448.8	3K	450.0x450.0	4K	451.2x451.2	5K	452.4x452.4	EN ISO 10545-2
1K	447.6x447.6														
2K	448.8x448.8														
3K	450.0x450.0														
4K	451.2x451.2														
5K	452.4x452.4														
2.Thickness/Grosimea, mm	±5/max±0.5mm	±0.45	8.0±0.45 mm	7.8÷ 8.3mm	EN ISO 10545-2										
3. Straightness of sides/Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.50	±1.30mm	-0.40÷ +0.06mm	EN ISO 10545-2										
4.Rectangularity/Rectangularitat e, mm	±0.5/max±2mm	±2.00	±1.75mm	-0.81÷ +1.40mm	EN ISO 10545-2										
5. Centre curvature/Curbura centrala, mm	±0.5/max±2mm	±2.00	CC – 1.65 mm; CV + 1.65 mm	-0.80÷ +0.80mm	EN ISO 10545-2										
6. Edge curvature/Curbura laterală, mm	±0.5/max±2mm	±2.00	CC –1.75mm; CV +1.75mm	-0.96÷ +1.17mm	EN ISO 10545-2										
7.Warpage/Deformarea, mm	±0.5/max±2mm	±2.00	CC -1.50mm; CV +1.50mm	-1.45÷ +1.43mm	EN ISO 10545-2										
8. Surface quality/Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2										
9. Water absorption/Absorbtia de apa, %	≤0,5% Individual ≤0,6%	≤0,5% Individual ≤0,6%	≤0,5%	0.17%	EN ISO 10545-3										
10.Modulus of rupture/rezistenta mecanica, thickness≥7.5mm, N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm²	Average: 55.8N/mm2	EN ISO 10545-4										
11. Breaking strength, thickness≥7.5mm, N /Forta de rupere, N	≥ 1300N	≥ 1300N	≥ 1300N	Average: 1543 N	EN ISO 10545-4										
12.Determination of surface abrasion for glazed tiles/Rezistenta la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	Class: 8649 – 4/2100 8651 – 4/6000	EN ISO 10545-7										
13.Crazing resistance, glazed tiles/Resitenta la crapaturi pentru placi glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11										
14.Resistance for household chemicals and swimming pool salts/Rezistenta la solutiile de uz casnic si sarurile de piscina	Min class B	Min class B	Min class B	GA	EN ISO 10545-13										
15.Resistance to the low concentration acids and alkalis/Rezistenta la acizi si baze de concentratie slaba	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13										
16. Resistance to the high concentration acids and alkalis/ Rezistenta la acizi si baze de concentratie mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13										
17.Stain resistance/Rezistenta la patare	Declared value	Declared value	Min class 3	class 5	EN ISO 10545-14										
18. Frost resistance/Rezistenta la inghet	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12										
19.Slipperiness/Rezistenta la alunecare	Declared value	Declared value	Declared value	PTV 36÷Dry PTV 36÷ Wet											
20.Slipperiness/Rezistenta la alunecare	Declared value	Declared value	Declared value	R11											
21. MOHS/Rezistenta la zgarire	Declared value	Declared value	Declared value	9											

Date: 07.11.2025

QC: 