



**Technical Characteristic KAI/KOS
FISA TEHNICA**

ODU
16.07.05(7/0)

Model: Stoneline

Internal code: 9844

Type: Rectified Porcelain Tiles GL

Group BIa, Nominal size 300x600 mm

Characteristics/Caract eristici Group BIa, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard		Measured in KAI laboratory/Masura tori in laborator Kai	Testing method/Metoda de lucru
			Caliber	Size		
1. Work size, mm (Length/width/Lungime /Latime)	±0.6/max±2mm	±1.80/±2.00	R	296,5 x 595		EN ISO 10545-2
2.Thickness/Grosimea, mm	±5/max±0.5mm	±0.40	9.0±0.45 mm	8.7 – 9.1 mm		EN ISO 10545-2
3. Straightness of sides /Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.50/±1.50	±1.40/±1.40	-0.31 – +0.37 mm		EN ISO 10545-2
4. Rectangularity/ Rectangularitate, mm	±0.5/max±2mm	±1.50/±2.00	±1.40/±1.80	-0.38 – +0.39 mm		EN ISO 10545-2
5. Centre curvature/ Curbura centrala, mm	±0.5/max±2mm	±2.0	±1.50	-0.13– +0.36 mm		EN ISO 10545-2
6. Edge curvature/ Curbura laterala, mm	±0.5/max±2mm	±1.50/±2.00	±1.40/±1.80	-0.16 – +0.48 mm		EN ISO 10545-2
7. Warpage /Deformarea, mm	±0.5/max±2mm	±2.00	±1.50	-0.15 – +0.47 mm		EN ISO 10545-2
8. Surface quality/ Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass		EN ISO 10545-2
9.Water absorption/ Absorbția de apa, %	≤0,5% Individual ≤0,6%	≤0,5% Individual ≤0,6%	≤0,5%	0.02 – 0.05 %		EN ISO 10545-3
10.Modulus of rupture /rezistența mecanică, N/mm ²	≥35N/mm ² individual≥32N/mm ² 2	≥35N/mm ² individual≥32N/mm ² 2	≥35N/mm ²	Average: 52 N/mm ²		EN ISO 10545-4
11. Breaking strength/ Forța de rupere, N	≥1300	≥1300	≥1300	Average:1530 N		EN ISO 10545-4
12.Determination of surface abrasion for glazed tiles/Rezistența la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	4/ 2100		EN ISO 10545-7
13.Crazing resistance, glazed tiles/Resistența la crapături pentru plăci glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant		EN ISO 10545-11
14.Resistance for household chemicals and swimming pool salts/ Rezistența la soluțiile de uz casnic și saruriel de piscină	Min class B	Min class B	Min class B	GA		EN ISO 10545-13

15. Resistance to the low concentration acids and alkalis/Rezistenta la acizi si baze de concentratie slaba	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13
16. Resistance to the high concentration acids and alkalis/ Rezistenta la acizi si baze de concentratie mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
17. Stain resistance/ Rezistenta la patare	Min class 3	Min class 3	Min class 3	class 5	EN ISO 10545-14
18. Frost resistance/ Rezistenta la inghet	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
19. MOHS/Rezistenta la zgariere	Declared value	Declared value	Declared value	8	EN 101:1991
20. Slipperiness/ Rezistenta la alunecare	Declared value	Declared value	Declared value	PTV 36+ Dry PTV 0-24 Wet	BS 7976
21. Slipperiness/ Rezistenta la alunecare	Declared value	Declared value	Declared value	R9	DIN 51130

Date: 27.03.2020

QC: ...

