



Technical Characteristic KAI/KOS
FISA TEHNICA

ODU 16.07.05(7/0)

Model: Marina, Internal code: 8280; 5578 and 8282 Type Tiles wall tile GL
Group Bill, Nominal size 250x400x8.0 mm

Characteristics/ Caracteristici Group Bill, Annex L	Tolerance EN 14411:2016, %	Tolerance EN14411:2016,mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru
1.Length/width/Lungime/L atime, mm	±0.5%/max±2mm	±1.25/±2.00mm	±1.00/±1.45	250.0÷250.8mm 399.7÷401.0mm	EN ISO 10545-2
2.Thickness/Grosimea, mm	±10%/max±0.5mm	±0.5mm	8.0±0.50 mm	7.8÷8.4mm	EN ISO 10545-2
3. Straightness of sides/Liniaritatea muchiei,mm	±0.5%/max±1.5mm	±0.75/±1.20mm	±0.60mm/ ±1.05 mm	-0.41÷+0.39mm -0.33÷ +0.29mm	EN ISO 10545-2
4.Rectangularity/Rectang ularitate, mm	±0.5%/max±2mm	1.25/±2.00mm	±1.00mm/ ±1.50 mm	-0.78÷ +0.48mm -0.81÷ +0.81mm	EN ISO 10545-2
5. Centre curvature/Curbura centrala, mm	±0.5%/max2/-1.5mm	+2.00/-1.4mm	CC -1.00 mm CV +1.70 mm	+0.66÷+1.48mm	EN ISO 10545-2
6. Edge curvature/Curbura laterala, mm	±0.5%/max2/-1.5mm	+1.25/-0.75/ +2.00/-1.2mm	CC -0.50 mm CV +1.00 mm; CC -1.00 mm CV +1.50 mm	-0.12÷+0.44mm +0.44÷ +1.26mm	EN ISO 10545-2
7.Warpage/Deformarea, mm	±0.5%/max±2mm	±2.00mm	CC -1.70 mm CV +1.70 mm	-0.49÷ +0.68mm	EN ISO 10545-2
8. Surface quality/Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2
9.Water absorption/Absorbția de apa, %	Eb>10% Individual >9%	Eb>10% Individual >9%	Eb>10% Individual >9%	14.8 %	EN ISO 10545-3
10.Modulus of rupture/rezistența mecanica, thickness≥7.5mm, N/mm ²	≥12N/mm ² Individual >15 N/mm ²	≥12N/mm ² Individual >15 N/mm ²	≥12N/mm ² Individual >15 N/mm ²	Average: 18.7/mm ²	EN ISO 10545-4
11. Breaking strength, thickness≥7.5mm, N /Forta de rupere, N	≥ 600N	≥ 600N	≥ 600N	Average: 692N	EN ISO 10545-4
12.Crazing resistance, glazed tiles/ Rezistență la zgâriere, plăci vitrate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11
12.Resistance for household chemicals and swimming pool salts/Rezistența la soluțiile de uz casnic și saruri de piscină	Min class B	Min class B	Min class B	GA	EN ISO 10545-13
13.Resistance to the low concentration acids and alkalis/Rezistența la acizi și baze de concentrație slabă	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13
14. Resistance to the high concentration acids and alkalis/ Rezistența la acizi și baze de concentrație mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
15.Stain resistance/Rezistența la patare	Declared value	Declared value	Min class 3	class 5	EN ISO 10545-14

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QC:
/D. Stăncuț